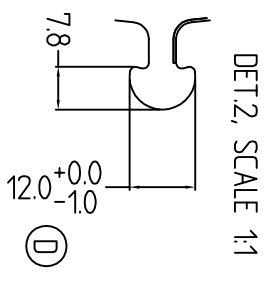
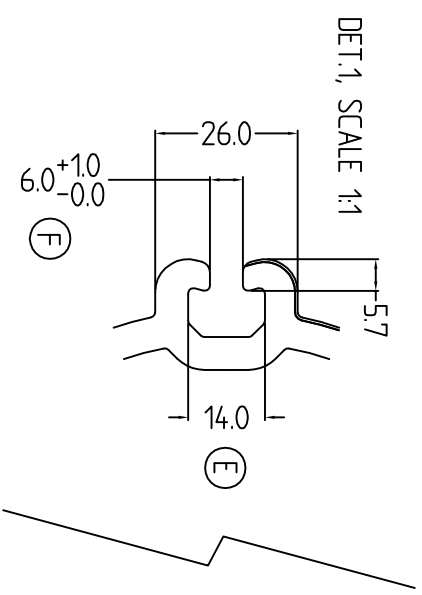


A = DAY NUMBER / YEAR (SEE PRODUCTION SCREEN)  
 B = SHIFT, D=DAYS, N=NIGHTS  
 PRINT PROFILE IDENTIFICATION HERE AS FOLLOWS  
 WORKS ORDER NO'-2509-D  
 A B



**FUNCTION TEST**  
**JAW DETAIL**  
 DETAIL A MUST SLIDE INTO DETAIL B EASILY ALONG ITS LENGTH AND NOT PULL APART  
**END CAP DETAIL**  
 USE TESTER HLTG433 ENSURE LOOSE FIT INTO EXTRUSION

ISSUE: A 24/04/12	ISSUE: B 13-06-2012	ISSUE: C 07/05/2013	ISSUE: D 09/05/14	<b>OPERATOR INSPECTION HOURLY</b>				THIS DRAWING IS THE PROPERTY OF HLTG AND MUST NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS ISSUED WITHOUT THE WRITTEN CONSENT OF HLTG.		DRAWN: C.J.ARMES	WALL THICKNESS: 6.0MM ±0.30 UOS	CHECKED:	APPROVED:	
DRAWN: C.J.A	DRAWN: J.BURKE	DRAWN: J.THORNTON	DRAWN: J.BURKE											
FIRST ISSUE	PROFILE IDENTIFICATION ADDED	TEXT ADDED AND TEXT AMENDED	BALLOON DIMENSIONS ADDED	AREA: SKIN 474.2 mm <sup>2</sup> , MAIN BODY 7104.6 mm <sup>2</sup>		3RD ANGLE PROJECTION		SIZE: A4		Flamstead House, Derby Hill Business Park, Derby, Derbyshire, DE5 8JX Tel: +44 1332 883800, Fax: +44 1332 883801, sales@hlplastics.co.uk			DATE: 24-04-12	TITLE: LOG PILE
				WEIGHT: SKIN 0.68kg/m <sup>2</sup> , MAIN BODY 10.12kg/m <sup>2</sup>									CUSTOMER: LINLAR	PART NO: LP1
				LENGTH TOLERANCE: +25.0mm, -0.0mm									SCALE: 1 : 2 UOS	DRAWING No: 1883-001
				GENERAL TOLERANCE: +0.50mm, -0.20mm UOS										REV: D